



		HTLD14E-510 轴压条爆炸图	
比例	重量	共 张 第 张	
	阶段标记		
标记	数量	分区	年月日
设计	更改文件号	标注	
制图		审核	
工艺		工号	

HTLD14SPARE PARTS LIST

NO	spare parts list	material	Quantit
1	Cable plug		1
2	Left machine house cover	ABS	1
3	Left machine house	ABS	1
4	Left handle	ABS	1
5	Cable shenth	PVC	1
6	Wire press board	PA6+GF30	1
7	Screw ST4*14		6
8	Wire connect pole		1
9	Capacitor		1
10	Switch(Red)		1
11	Switch(Black)		1
12	Dowel	45	2
13	Push button	ABS	1
14	Spring for push button	65Mn	1
15	Wire press board	PA6+GF30	1
16	Left vice handle support button	ABS	1
17	upper support	ABS	1
18	Vice handle press button	ABS	1
19	down support	ABS	1
20	Screw ST3*12		10
21	Safety guard	PP	1
22	Right machine house cover	ABS	1
23	Right machine house	ABS	1
24	Right vice handle support button	ABS	1
25	Screw ST3.5*16		14
26	Screw ST4*12		4
27	Right handle	ABS	1
28	Vice button Move shank	PA6+GF30	1
29	Move shank spring	65Mn	1
30	Screw ST3*16		2
31	Soft shaft fixed seat	PA6+GF30	1
32	Soft shaft		1
33	Soft shaft spring	65Mn	1
34	Switch lever	PA6+GF30	1
35	Main handle press button spring	65Mn	1
36	Main handle press button	ABS	1
37	Carbon brush holder	H62	2
38	Screw ST3*8		3
39	Carbon brush		2
40	Motor cover	PA6+GF30	1

41	Nut M4*16		4
42	Stator		1
			1
43	Screw ST4*50		2
	Screw ST4*45		
44	Bearing 607		1
45	Rotor		1
46	Bearing 608		1
47	Wind against ring	PA6+GF30	1
48	Central support	ADC12	1
		PA6+GF30	1
49	Screw ST5*18		2
50	Tension spring 5		2
51	Plane washer 5	Q235A	2
52	Aluminum press bar	ADC12	1
53	Square head screw M5		8
54	Liner bar	45	1
55	Liner ring (Φ5.2XΦ7.2X3.3)	40Cr	8
	Liner ring (Φ5.2XΦ7.2X3.6)	40Cr	2
56	Blade	65Mn	2
57	Block for aluminium bar	PA6+GF30	1
58	Blade protection head	A3	1
59	Screw ST4*12		1
60	Washer for blade(Φ5.2XΦ16X1.5)	45	9
61	Self-lock nut M5		8
62	Tension spring 5		2
63	Nut M5*28		2
	Screw ST5*25		2
64	Nut M6		1
65	Driven gear washer slice	65Mn	3
66	Screw M5*8		4
67	Needle bearing 0808		2
68	Eccentric block	40Cr	1
69	Eccentric block cover	45	2
70	Brush insert slice	H62	2
71	Column inductor		2
72	Inner wire		1
73	Blade sheath		1
74	Heat shrink tube Φ6X20		6
75	Grease		
76	Connector		6
77	Baotou copper		2
78	Copper strip		2